

5/07

DART AEROSPACE LTD	Work Order:	22348
Description: Bushing	Part Number:	D3060-1
Dwg: D3060 Rev. A	Qty:	20
Ref:		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	DK	05.02.02	20
2	MC	Turn blank as per Folio FA402 & Dwg D3060 Material: AISI 303 SS Ø0.750" Identify for D3060-1	ML	05/02/04	20
3	QC2	Inspect parts as they come off the CNC machine Identify as D3060-1	ML	05/02/04	20
4	MC	Deburr	ML	05/02/04	20
5	QC8	Second check	CR	05/02/04	20
6	ST	Identify and Stock	CL	05/02/04	20
7	AC	Cost / part: 3,61	Syc	05-02-08	20
8	DC	Close W/O 4,16 Inspect Level 21	DK	05.02.10	20

Rev	Date	Change	Revised By	Approved
A	04.03.25	New issue	KJ/RF	MM

RELEASED  
04-03-26 MM

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

DART AEROSPACE LTD	Work Order:	22348
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Inspection Dwg: D3060	Rev: A	Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

Measured by:	gml	Audited by:	EP	Prototype Approval:	N/A
Date:	05/02/04	Date:	05/02/04	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.03.25	New Issue	KJ/RF	TB

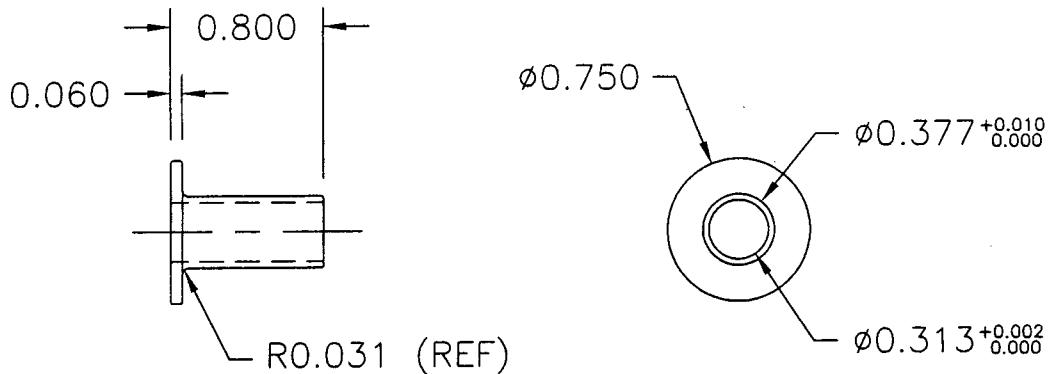
RELEASED

04.03.25 77



DESIGN <i>CH</i>	DRAWN BY <i>RF</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED <i>CH</i>	APPROVED <i>CH</i>	DRAWING NO. D3060	REV. A SHEET 1 OF 1	
DATE 01.11.27		TITLE BUSHING	SCALE 1:1	
A	01.11.27	NEW ISSUE		

RELEASED  
01/12/04 #



D3060-1

## NOTES:

- NOTES:

  - 1) MATERIAL: AISI 303 STAINLESS STEEL
  - 2) BREAK ALL UNMARKED SHARP EDGES 0.010 MAX
  - 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) ALL DIMENSIONS ARE IN INCHES

NO. 22348

Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Feb 02, 2005  
02:47 pm

Work Order No : 0022348  
 Project Name : D3060-1  
 Project For : WK507  
 Work Order Type : Main  
 Main WO Number :  
 House Part Number : D3060-1  
 Description : Bushing  
 Manufactured : Yes  
 Amount Req'd : 20  
 Amount Done : 0  
 Start Date : 02-02-05  
 Est Finish Date : 02-11-05  
 Act Finish Date :  
 Drawings Reqd : No  
 Ok for Approval :  
 Approval Rec'd :  
 Department Code:  
 Burden Flags : NNNNNNN  
 WO Status : Open  
 Invoice State : Not Invoiced  
 Invoice Date :  
 Invoice Number :  
 Invoice Amount : 0.00  
 Order Entry No :  
 OE Value : 0.00  
 Est Margin : 0.000%  
 Actual Margin : 0.000%  
 \$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
<hr/>					
Burden :	0.00	0.00	0.00		
<hr/>					
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/ (Loss)	0.00	0.00